Work Order ID 73752

Wednesday, September 14, 2011 2:47:47 PM

Item ID: K10003 Split

Revision ID:

Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 **Start Qty:** 6.00 4

Required Date: 9/19/2011 **Req'd Qty:** 6.00

Reference:

Accept **Setup** **Start** **Stop**

Cust Item ID:

Customer:

Approvals: **Process Plan:** W **Date:** **Tooling:** **Date:** **Run** **Start** **Stop**

QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
IIN634,635	Rev F								
100	DOCUMENT CONTROL	0.00							
DC									
Document Control	**Memo** Create White labels only per PPP K10003	0.00 CHG 007 Solulit							
110	Pick Kit	0.00							
Packaging									
Packaging	**Memo**	0.00							
120	QC4- 100% Inspect kits for completeness	0.00							
QC									
Quality Control	**Memo**	0.00 Solulit							

for MLJ 11-9-28

SP 11-11-11

+4

Work Order ID 73752

Wednesday, September 14, 2011 2:47:47 PM

Item ID: K10003

Revision ID:

Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 **Start Qty:** 6.00

Required Date: 9/19/2011 **Req'd Qty:** 6.00

Reference:

Accept

Setup **Start**

Stop

Cust Item ID:

Customer:

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

QC: **Date:** **SPC (Y/N):** **Date:**

Run **Start**

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location:_____	0.00							
Packaging									
Packaging	**Memo** Rev	0.00							
140	QC21- Final Inspection - Work Order Release	0.00							
QC									
Quality Control	**Memo**	0.00							

11/11/14

11-11-14

Picklist Print

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Work Order ID: 73752

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 **Required Date:** 9/19/2011

Start Qty: 6.00 **Required Qty:** 6.00

Comments:
IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
IPP : J 06-07-25 As per DSI 9344 JLM
IPP : K 06.11.17 Per K10003 Rev C KJ
IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O
11.03.11 per dsi9536 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A Bolt		Purchased	No			110	Each	149.0000	8	48			

Location		Loc Qty	Loc Code
ST361		149	
	118451	49	
	118628	50	
	118706	50	

AN4-6A Bolt		Purchased	No			110	Each	1,216.000	16	96			

Location		Loc Qty	Loc Code
ST356		1200	
	117872	200	
	118422	300	
	118628	400	
	118838	300	
ST358		16	
	117514	16	

M119127 54X.

Picklist Print

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Work Order ID: 73752

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 **Required Date:** 9/19/2011

Start Qty: 6.00 **Required Qty:** 6.00

AN4C46A BOLT		Purchased	No		110	Each	57.0000	4	24

Location		Loc Qty	Loc Code
ST360		57	
	140823	7	
	118758	50	

AN6-12A Bolt		Purchased	No		110	Each	91.0000	8	48

Location		Loc Qty	Loc Code
ST342		91	
	118706	41	
	118838	50	

AN960JD416 Washer	NAS1149D0463J	Purchased	No		110	Each	0.0000	32	192
AN960JD616 Washer	NAS1149D0663J	Purchased	No		110	Each	0.0000	8	48
D2570 Bushing		Manufactured	No		110	Each	133.0000	24	144

Location		Loc Qty	Loc Code
ST017		133	
	66933	1	
	67759	6	
	72122	1	
	73636	125	

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Work Order ID: 73752

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 **Required Date:** 9/19/2011

Start Qty: 6.00 **Required Qty:** 6.00

D2571 Saddle, Fwd Out 205	Manufactured	No	110	Each	13.0000	1	6

Location	Loc Qty	Loc Code
ST433	13	
72340	1	
72969	12	

D2572 Saddle, Fwd In 205	Manufactured	No	110	Each	10.0000	1	6

Location	Loc Qty	Loc Code
ST433	10	
71107	2	
72968	8	

D2573 Saddle, Aft Out 205	Manufactured	No	110	Each	11.0000	1	6

Location	Loc Qty	Loc Code
ST434	11	
72936	11	

D2574 Saddle, Aft In 205	Manufactured	No	110	Each	9.0000	1	6

Location	Loc Qty	Loc Code
ST434	9	
72937	9	

Picklist Print

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Work Order ID: 73752

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 **Required Date:** 9/19/2011

Start Qty: 6.00 **Required Qty:** 6.00

D2747 Set Screw	Manufactured	No	110	Each	150.0000	4	24	

Location		Loc Qty	Loc Code
ST021		150	
	71163	50	
	73495	100	

D2876 Saddle Spacer	Manufactured	No	110	Each	35.0000	2	12	

Location		Loc Qty	Loc Code
ST025		35	
	72136	35	

D2877 Saddle Spacer	Manufactured	No	110	Each	35.0000	2	12	

Location		Loc Qty	Loc Code
ST025		35	
	72135	35	

D3405-041 Lug Assembly	Manufactured	No	110	Each	7.0000	1	6	

Location		Loc Qty	Loc Code
ST423		5	
	70980	5	
ST474		2	
	62227	2	

Picklist Print

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Work Order ID: 73752

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 **Required Date:** 9/19/2011

Start Qty: 6.00 **Required Qty:** 6.00

D3405-043 Manufactured No 110 Each 2.0000 1 6

Lug Assembly

B73339. 4X

Location	Loc Qty	Loc Code
ST423	2	
65703	2	

D3407-041 Manufactured No 110 Each 9.0000 1 6

Tow Ring

B75029 SP

Location	Loc Qty	Loc Code
ST463	9	
71585	3	
73340	6	

D3417-5 Manufactured No 110 Each 12.0000 2 12

Washer

B73326 SP

Location	Loc Qty	Loc Code
ST053	12	
71855	12	

D3456-1 Manufactured No 110 Each 139.0000 1 6

Washer

SP 11-11-10

Location	Loc Qty	Loc Code
FG	7	
25701	7	
ST054	132	
66848	3	
71165	29	
73493	100	

6x

Picklist Print

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Work Order ID: 73752

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 **Required Date:** 9/19/2011

Start Qty: 6.00 **Required Qty:** 6.00

D3533-1 Set Screw	Manufactured	No	110	Each	96.0000	2	12	SP

Location		Loc Qty	Loc Code
ST066		96	
	73310	96	

MS21042L4 Nut	Purchased	No	110	Each	3,589.000	24	144	m 118927 SP. 144x.

Location		Loc Qty	Loc Code
ST300		3589	
	117441	51	
	117601	637	
	117885	901	
	118451	2000	

MS21043-4 Nut	Purchased	No	110	Each	1,292.000	5	30	SP 11-11-10.

Location		Loc Qty	Loc Code
FG		40	
	104603	40	
ST301		1252	
	117793	472	
	118378	280	
	118686	500	30x

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					**D205-634-011**	**SKIDTUBE INSTALLATION (STANDARD)**
		X				**D205-634-015**	**SKIDTUBE INSTALLATION (MODIFIED)**
	1		X			**D205-634-041**	**SKIDTUBE**
		1		X		**D205-634-045**	**SKIDTUBE**
	1	1			X	**D205-641-011**	**GROUND HANDLING KIT**
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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